



## 2015 PINOT NOIR SBC



WINEMAKER: LANE TANNER

100 % PINOT NOIR  
SIERRA MADRE VINEYARD (61%)  
SANTA MARIA VALLEY (39%)  
SANTA MARIA VALLEY AVA

CLONES: 777, 667, AND 5  
HARVEST: AUG 7 - SEP 3  
AVG SUGAR AT HARVEST: 22.8 BRIX

OPEN-TOP FERMENTATION  
NO STEM INCLUSION  
PUNCHED DOWN BY HAND  
100 % MALOLACTIC  
8% NEW/92% NEUTRAL FRENCH/HUNGARIAN OAK  
UNFINED AND LOOSELY FILTERED

BOTTLED: AUGUST 2, 2016  
ALCOHOL: 13.5%

**TASTING NOTES:** Wonderfully vibrant and energetic, with penetrating raspberry and rose petal on the nose, followed by undulating flavors of strawberry, thyme and sandalwood on the palate - all wrapped in a firm yet velvety texture. Long, vibrant finish with lingering fruit and minerality, accented by cardamom and anise notes. Well-matched with any wild game, salmon or bird dish, with power enough to cut through any hot curry or Sechuan fare. 1300 cases produced. Drink now through 2030.

**93 POINTS, EDITOR'S CHOICE** *The Wine Enthusiast* (2014 vintage)



[WWW.LUMENWINES.COM](http://WWW.LUMENWINES.COM)

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